

8 7 6 5 4 3 2 1

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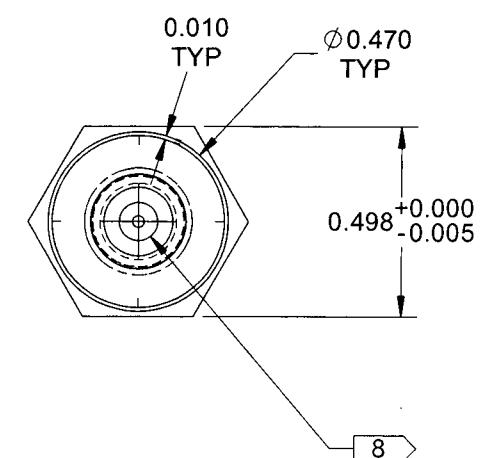
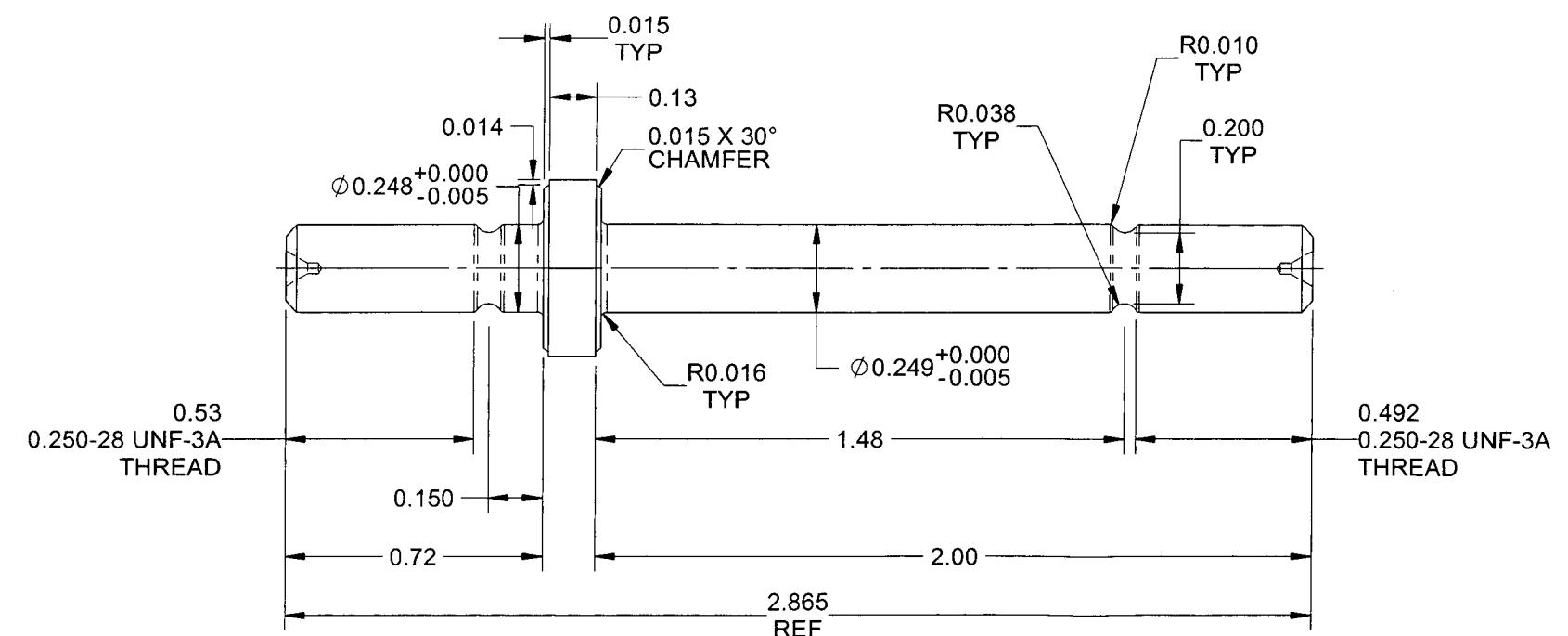
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E4715-1 STUD

2013-11-23
M

NOTES:

- 1) MATERIAL: 17-4 PH/S17400/TYPE 630 STAINLESS STEEL ROUND BAR, H900 CONDITION PER AMS5643, OR ASTM A564 REF DART SPEC M17-4R
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4
- 7) WEIGHT: 0.046 lbs
- 8) CENTER DRILL MAY BE #1 OR #2
- 9) PENETRANT INSPECT PER QSI 038 4.1

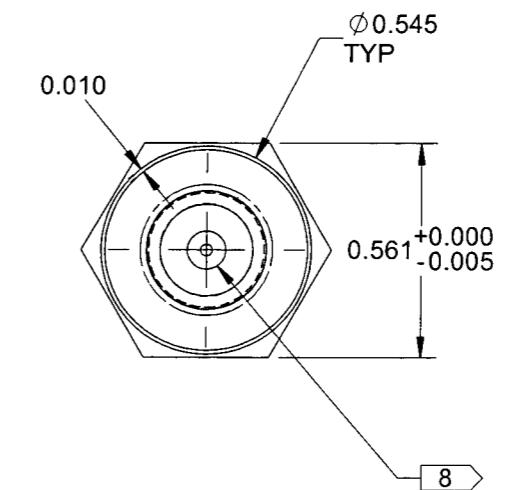
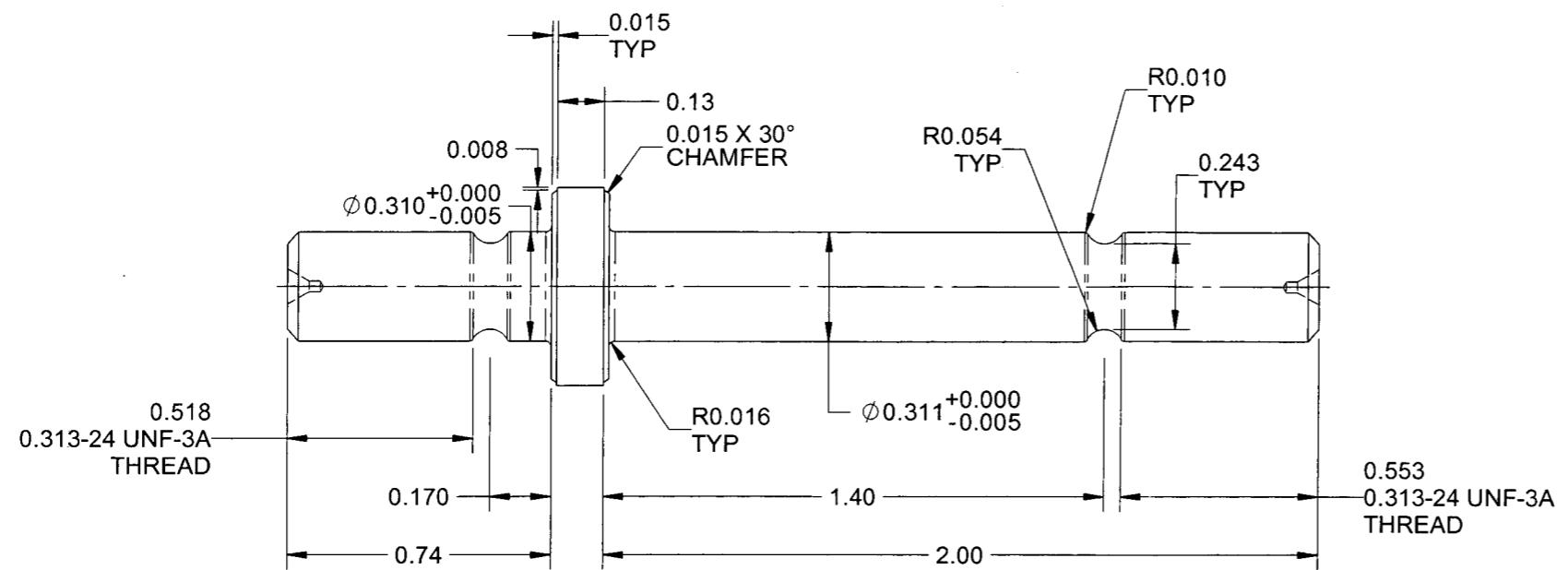
A	NEW ISSUE	RF	12.08.29
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	EAGLE COPTERS LTD. CALGARY, ALBERTA, CANADA	
DRAWN	RF	DRAWING NO. E4715	
CHECKED	BB	REV. A	SHEET 1 OF 2
MFG. APPR.	gj	SCALE	NTS
APPROVED	WJ	TITLE	STUD
DE APPR.	SH	DATE	12.08.29

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8 7 6 5 4 3 2 1

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E4715-3 STUD

RELEASED TO
2013-11-23
MP

NOTES:

- 1) MATERIAL: 17-4 PH/S17400/TYPE 630 STAINLESS STEEL ROUND BAR, H900 CONDITION
PER AMS5643, OR ASTM A564
REF DART SPEC M17-4R
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4
- 7) WEIGHT: 0.068 lbs
- 8) CENTER DRILL MAY BE #1 OR #2
- 9) PENETRANT INSPECT PER QSI 038 4.1

DESIGN	RF	EAGLE COPTERS LTD. CALGARY, ALBERTA, CANADA
DRAWN	RF	
CHECKED	<i>BS</i>	DRAWING NO.
MFG. APPR.	<i>SM</i>	REV. A
APPROVED	<i>MM</i>	E4715
DE APPR.	<i>MM</i>	SHEET 2 OF 2
DATE	12.08.29	TITLE SCALE NTS
STUD		
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